# ANNUAL CHAIN INSPECTION CHECKLIST

Annual Chain Inspection as per **OHS Regulation 15.50** and ***ASME B30.9-2010 Slings - Safety Standard for Cableways, Cranes, Derricks, Hoists, Hooks, Jacks, and Slings.*** Inspections must be completed by a competent person (someone who has received training in rigging inspection and rejection criteria).

**Instructions:** Note sling description and ID# in first two columns. Answer the questions in the next ten columns with either a "Y" for yes or an "N" for no. **If any of the conditions listed are answered with a "Y" for yes, the sling must be removed from service.**

**Date of Inspection:** _____ **Inspected by (please print clearly):** _____

| **Sling Description** (chain, grade, size, etc.) | **ID #** | Missing or illegible sling ID[1] | Cracks or breaks | Excessive wear, nicks, or gouges[2] | Stretched chain links or components | Bent, twisted, or deformed chain links or components. | Evidence of heat damage | Excessive pitting or corrosion | Lack of ability of chain or components to hinge (articulate) freely. | Weld splatter | Other conditions | **Comments** | Inspector's Initials |
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[1] Each sling shall be marked to show *(a)* name or trademark of manufacturer, *(b)* grade, *(c)* nominal chain size *(d)* number of legs, *(e)* rated loads for the vertical hitch and bridal hitch, and the angle upon which it is based, *(f)* length (reach), *(g)* individual sling identification (e.g., serial numbers)

[2] Minimum thicknesses on chain links shall not be below the values listed on the back of this form.